

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-791 Rev. D AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-791 Rev. 1




REF. EASA STC: 10032253

The purpose of this Dart Service Instruction is to provide alternate instructions to install the D412-791-045 Exit Illumination Kit when the aircrafts sliding doors are modified with a plastic interior trim kit.

- 2.1 Cut a D3937-041 Luminescent Strip in two equal sections, 9.75" in length.
- 2.2 Scuff the metal back of the strip and the area of the plastic interior where the strip is to be installed, with Scotchbrite.
- 2.3 Bond the two strips to the bottom window flange of the interior, approximately centered with a 1.5" gap between the two sections using Devcon Plastic Welder II (locally obtained), as shown in Figure 1.
- 2.4 Repeat steps 2.1 thru 2.3 for the top window ledge.
- 2.5 Repeat steps 2.1 thru 2.3 except with a 1.0" gap between the two sections for the aft and forward window ledge.
- 2.6 Repeat steps 2.1 thru 2.5 for all 4 passenger windows.



The weight and balance will not be affected by this change.

A	NEW ISSUE		VS	13.11.26
REV.	DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.	N/A	DSI 9678	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		ALTERNATE INSTALLATION	NTS	
DATE	13.11.26	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		